

Technical Data Sheet

ROTEC® ABS 1001 GF17



Injection moulding grade, filled with 17 % glass fibre

<i>Properties</i>	<i>Unit</i>	<i>Test Method</i>	<i>Test Condition</i>	<i>Value*</i>	<i>Remarks</i>
<i>Mechanical.....</i>					
Tensile Modulus	MPa	ISO 527	23°C 1 mm/min	5,650	
Tensile Strength	MPa	ISO 527	23°C 5 mm/min	85	
Elongation at Break	%	ISO 527	23°C 5 mm/min	5	
Flexural Modulus	MPa	ISO 178	23°C 2 mm/min	5,250	
Flexural Strength	MPa	ISO 178	23°C 2 mm/min	115	
Impact Strength Notched (Charpy)	kJ/m²	ISO 179 1eA	80 x 10 x 4 mm 23°C	7	
Impact Strength (Charpy)	kJ/m²	ISO 179 1eU	80 x 10 x 4 mm 23°C	20	
<i>Physical.....</i>					
Density	g/cm³	ISO 1183	23°C, 50% RH	1.15	
Water Absorption	%	ISO 62	23°C, 24 h	0.3	
<i>Thermal.....</i>					
Vicat Softening Temperature (B 50)	°C	ISO 306	50°C/h 50 N	105	
Melt Flow Rate MFR	g/10 min	ISO 1133	220°C 10 kg	10	
Thermal Conductivity	W/(K·m)	DIN 52612		0.18	
Moulding Shrinkage	%	ISO 294-4	23°C	0.2 - 0.4	
Flammability (own test)	Class	UL 94	1.5 mm	HB	

* = Average figures which could vary with each production batch due to addition of pigments, antistatic agents, slip agents, light stabilizers or other additives.

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